

GT-705高透系列产品介绍

PRODUCT INTRODUCTION

高透产品 HIGH PERMEABILITY PRODUCTS

产品编号 Product No.	产品名称 Product name	规格 Specifications	性能特点 properties
基料 Base material	GT-705 净味实木透色宝 Pure taste solid wood transparent treasure	20Kg	<p>产品填充性好、着色力好、展色性好、颜色均匀通透，层次感强、闪色效果好，可加纳米色浆与少量艳丽色精调色，色精量一般不超过基料的10%。可直接在底材上擦色，用艳丽色浆或纳米色浆或两者搭配使用视样板颜色而定。</p> <p>The product has good filling property, good coloring power, good color developing property, even and transparent color, strong sense of hierarchy and good flash effect. Nano color paste and a small amount of brilliant color essence can be added for color matching, and the color essence generally does not exceed 10% of the base material. The color can be rubbed directly on the substrate, depending on the color of the sample plate, using brilliant color paste or nano color paste or the combination of the two.</p>
艳丽色精 Gorgeous color	YL-120S 净味艳丽黄色精 Pure and gorgeous yellow essence	5Kg	<p>此系列产品为用进口染料加特殊溶剂及润湿剂溶解而成，颜色通透，着色力强，颜色鲜艳层次感强，色浓度稍低，用于底着色用或加入亮光修色油中用面修色用。</p> <p>This series of products are made by dissolving the imported dye with special solvent and wetting agent. They are transparent in color, strong in coloring power, bright in color, strong in layering sense, and slightly low in color concentration. They are used for bottom coloring or surface finishing by adding bright finishing oil.</p>
	YL-306S 净味艳丽红色精 Pure and bright red essence	5Kg	
	YL-304S 净味艳丽紫红色精 Pure and gorgeous purple and red essence	5Kg	
	YL-856S 净味艳丽纯黑色精 Pure taste, gorgeous, pure black essence	5Kg	
	YL-856S 净味艳丽蓝黑色精 Pure and gorgeous blue and black essence	5Kg	
	YL-209S 净味艳丽橙色精 Pure and gorgeous orange essence	5Kg	
SS 纳米色浆系列 SS nano color paste series	SS-700 净味纳米黄色浆 Odorless nano yellow paste	25Kg	<p>此系列产品为进口颜料和特殊树脂载体精心研制而成，产品着色力好，透明度高、研磨细度好、鲜艳度好、颜色层次感强，闪色效果好。可加入到GT-988净味渗透水中，直接在素材上修色，也可以加入GT-705净味透色宝中调色，加入比例一般不超过10%。</p> <p>This series of products are carefully developed for imported pigments and special resin carriers. The products have good coloring power, high transparency, good grinding fineness, good brightness, strong sense of color hierarchy and good flash effect. It can be added to the GT-988 net flavor osmotic water, directly on the material to repair the color, also can join the GT-705 net flavor to pass the color treasure to mix the color, the addition proportion does not generally exceed 10%.</p>
	SS-701 净味纳米红色浆 Odorless nano red paste	25Kg	
	SS-701A 净味纳米紫红色浆 Odorless nano purplish red pulp	25Kg	
	SS-702 净味纳米黑色浆 Odorless nano black paste	25Kg	
	SS-703 净味纳米黄棕色浆 Odorless nanometer yellow brown color paste	25Kg	
	SS-704 净味纳米红棕色浆 Odorless nanometer red brown pulp	25Kg	
	SS-705 净味纳米黑棕色浆 Odorless nano black brown paste	25Kg	
辅材 Auxiliary materials	GT-988 净味渗透水（硬木） Water (hardwood)	3.5Kg	<p>产品渗透性好，可开稀净味艳丽色精，直接在素材上修色起到底着色的作用，颜色层次感强，此产品针对乌金木、奥古曼、樱桃、卡斯拉等硬木底材</p> <p>The product has good permeability, can open thin, clean, bright and beautiful color essence, directly repair the color on the material and play the role of coloring to the end, with strong sense of color hierarchy. This product is aimed at ebony, OKUMAN, cherry, casra and other hardwood base materials.</p>
	GT-988A 净味渗透水（软木） Pure flavor permeate water (cork)	3.5Kg	<p>产品渗透性好，可开稀艳丽色精直接在软木基材如杨木素材上修色起到底着色的作用，层次感强，导管纹路清晰干净</p> <p>The product has good permeability, can be used to open thin brilliant color essence and directly repair the color on the cork base material, such as poplar material. It has strong sense of hierarchy and clear and clean duct lines.</p>
	GT-999 净味透色宝稀释剂 Pure flavor transparent diluent	3.5Kg	<p>净味效果，干速适中，溶解力适中，开稀GT-705</p> <p>Clean taste effect, moderate dry speed, moderate solubility, open dilute gt-705</p>

GT-705高透系列工艺推荐

PROCESS RECOMMENDATION

序号 Serial number	工序 Process	材料 配比 名称 (重量比) Material ratio name (weight ratio)	施工方法 Method	干燥时间 Drying time	备注 Remarks
1	白坯(含水率8~12%) Blank (moisture content 8-12%)	白坯处理 Blank treatment	手磨 Hand grinding		去污迹,无白乳胶, 去除污渍 Remove stains, no white emulsion, remove stains
2	打磨 Polish	320#砂纸 320# sandpaper	机磨 Machine grinding		去除毛刺, 顺木纹打磨 Remove burr and polish along wood grain
3	喷底色 Priming	净味渗透水GT-988+艳丽色精YL-120、YL-306S、YL-856S、YL-209S Purified permeate water gt-988 + gorgeous color essence yl-120, yl-306s, yl-856s, yl-209s	喷涂 Spray	20分钟 20 min	用净味渗透水加艳丽色精根据样板颜色修底色(黄水或绿水); 均匀喷涂, 此道工序可省略, 视样板的情况而定, 喷底色后再擦色, 层次感更强 The base color (yellow water or green water) shall be repaired according to the color of the sample by using the pure flavor permeated water and the brilliant color essence; the process can be omitted, depending on the situation of the sample. After the base color is sprayed, the color can be wiped again, with a stronger sense of hierarchy.
4	透色宝 Translucent treasure	透色宝主剂GT-705+艳丽色精YL-120、YL-306S、YL-856S、YL-209S+SS高透纳米色浆 Main agent gt-705 + brilliant color essence yl-120, yl-306s, yl-856s, yl-209s + SS high transparent nano color paste	擦涂 Rubbing	间隔120分钟 Every 120 min	可以用透色宝主剂加净味高透纳米色浆调色, 并用PMA他开稀, 也可直接加净味和艳丽色精调色, 也可两者都加, 具体视样板而定 You can use the main agent of transparent treasure to add pure taste and high transparent nano color paste for color matching, and use PMA to separate, or you can directly add pure taste and gorgeous color essence for color matching, or you can add both, depending on the model.
5	防下陷渗透底漆 Anti sagging penetrating primer	颗粒底漆 Granular primer	喷涂 Spray	6小时 6 hours	喷涂颗粒底漆, 防止下陷, 适当多加固剂, 防止下陷 Spray granular primer to prevent sagging, add curing agent appropriately to prevent sagging
6	层间打磨 Interlayer grinding	400#--600#砂纸 400#--600#sandpaper	打磨 Polish		打磨光滑、平整、斜看45度无亮点 Polished smooth, flat, 45° oblique, no bright spot
7	无粉透明底漆 Powder free clear primer	高透无粉底漆 High permeable and no base paint	喷涂 Spray	8小时 8 hours	喷涂均匀 Uniform spraying
8	层间打磨 Interlayer grinding	400#--600#砂纸 400#--600#sandpaper	打磨 Polish		打磨光滑、平整、斜看45度无亮点 Polished smooth, flat, 45° oblique, no bright spot
9	艳丽色精修色 Gorgeous and refined	艳丽色精YL-120、YL-306S、YL-856S、YL-209S+净味亮光修色面漆 Gorgeous color essence yl-120, yl-306s, yl-856s, yl-209s + pure taste bright light finishing coat	修色 Color fixing	30分钟 30 min	均匀修色至样板颜色 Uniform color trimming to sample color
10	罩光 Cover light	高透亚光清面漆 High penetration matte clear finish	喷涂 Spray	24小时 24 hours	待干24小时后包装 Packing after 24 hours